Attorney's Docket No.: 20997-002US1

Client's Ref. No.: F20144

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled <u>CASTING OF METAL ARTEFACTS</u>, the specification of which:

[] [X]	amended on			
[X]	was described and claimed in PCT In November 24, 2004 and as amended	ternational Application No. <u>PCT/I</u> l under PCT Article 19 on	B2004/003840 filed on	
I hereby state that I have reviewed and understand the contents of the above-identified specification. including the claims, as amended by any amendment referred to above.				
I ack Title 37, Code	nowledge the duty to disclose all inform to f Federal Regulations, §1.56.	mation I know to be material to pat	entability in accordance with	
I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:				
Countr		Filing Date	Priority Claimed	
South Africa	2003/9209	November 26, 2003	[X] Yes [No	
I hereby appoint the following attorneys and/or agents to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:				
Frank R. Occhiuti, Reg. No. 35,306		John F Hayden Reg No 37	John F. Hayden, Reg. No. 37,640	
Faustino A. Lichauco, Reg. No. 41,942		J. Robin Rohlicek, Reg. No. 43,349		
Direct	all telephone calls to FRANK R. OCC	CHIUTI at telephone number (617)	542-5070.	
Direct all correspondence to the following:				

26161 PTO Customer Number

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patents issued thereon.

Full Name of Inventor: MARIE THOMAS GILLES RAFFLE

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